



Dart Aerospace Ltd.
1270 Aberdeen St
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D5338-1
Job Sheet 184786



Part No: D5338-1

Job Qty: 24 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/17/18

Job Tracking No:

Due Date: 10/23/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 15-10-13 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	24 Ea	10/23/18	10/23/18	0.00	0.00	Start Up Machining-4		JBD 14/10/18
100	Hardinge	24 pcs	10/23/18	10/23/18	0.01	3.23	Hardinge		" "
120	QC	24 pcs	10/23/18	10/23/18	0.00	0.00	QC8		18/12/01
130	Packaging	24 pcs	10/23/18	10/23/18	0.00	0.00	Packaging3-2	51045	
140	QC21-SA	24 Ea	10/23/18	10/23/18	0.00	0.00	QC21	41007-5	NOV 07 2018

Part Op 100 - Turn per Folio FB429 and Dwg D5338
Descriptions: 130 - *****STOCK IN BASKET CELL*****

DAS
21
9-89

NOV 07 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304R0.375	304 Round Bar 0.375	.9840 ft (.041 ea)	90-Start up Operation	5122991

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304R0.375	1	27	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.297Inches + 0.000 - 0.005	0.297 0.292	Diameter	
2	Bushing	0.204Inches + 0.005 - 0.001	0.209 0.203	Diameter	
3	Bushing	0.500Inches ± 0.030	0.530 0.470		

Plex 10/17/18 8:22 AM dart.lacelle.linda

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Container No: S122991



Part: D5338-1

Job No: 184786

Serial No/Batch: S122991

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 10/31/18